

This drawing, based upon our testing and experience to date, is offered without charge as part of our service to customers. It is intended for use by persons having engineering skill at their own discretion and risk. We do not guarantee favorable results and we assume no liability in connection with its use. This information is not intended as a license to operate under, nor a recommendation to infringe, any patent of SERV-I-QUIP or others covering any material or use.

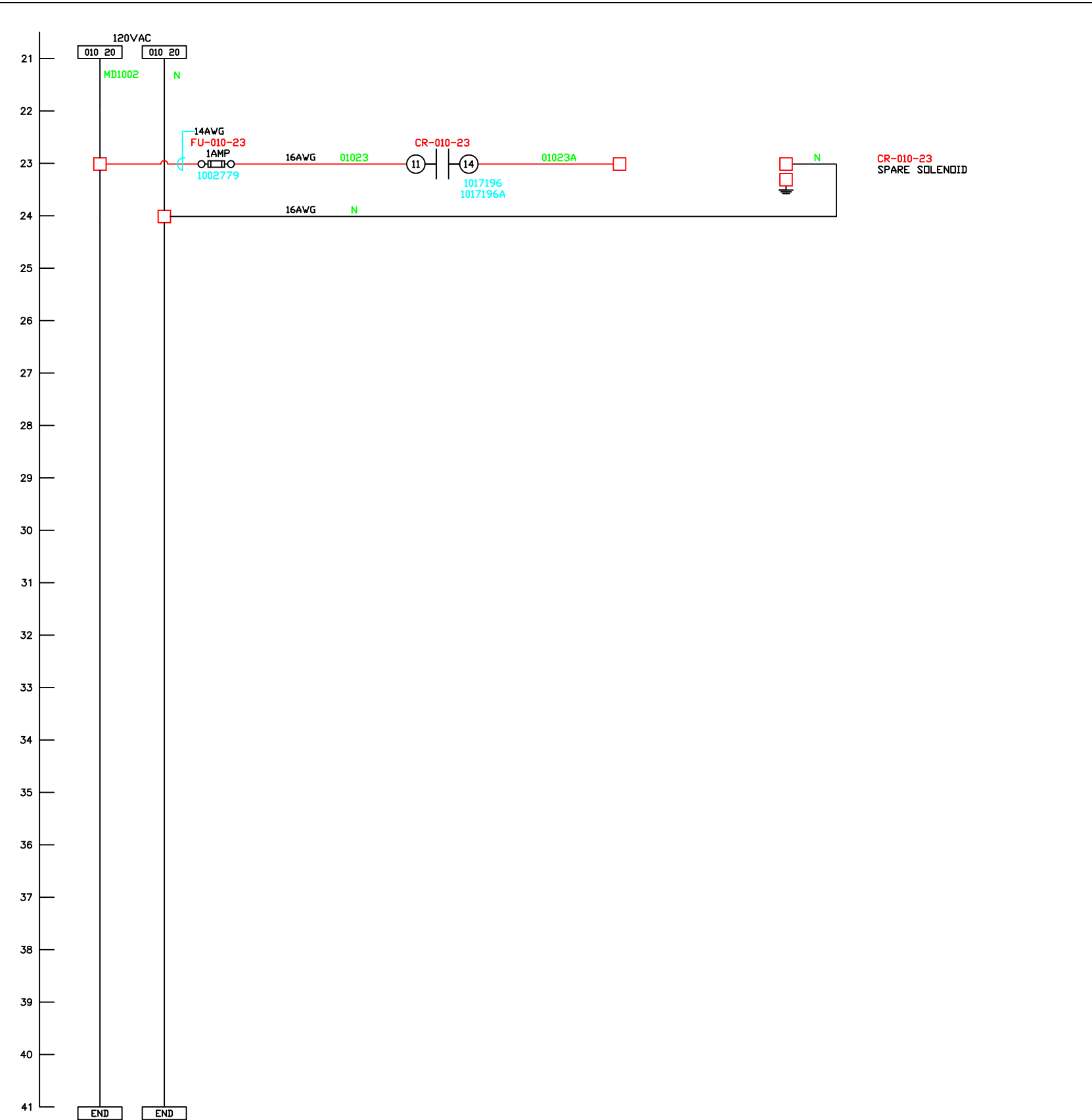
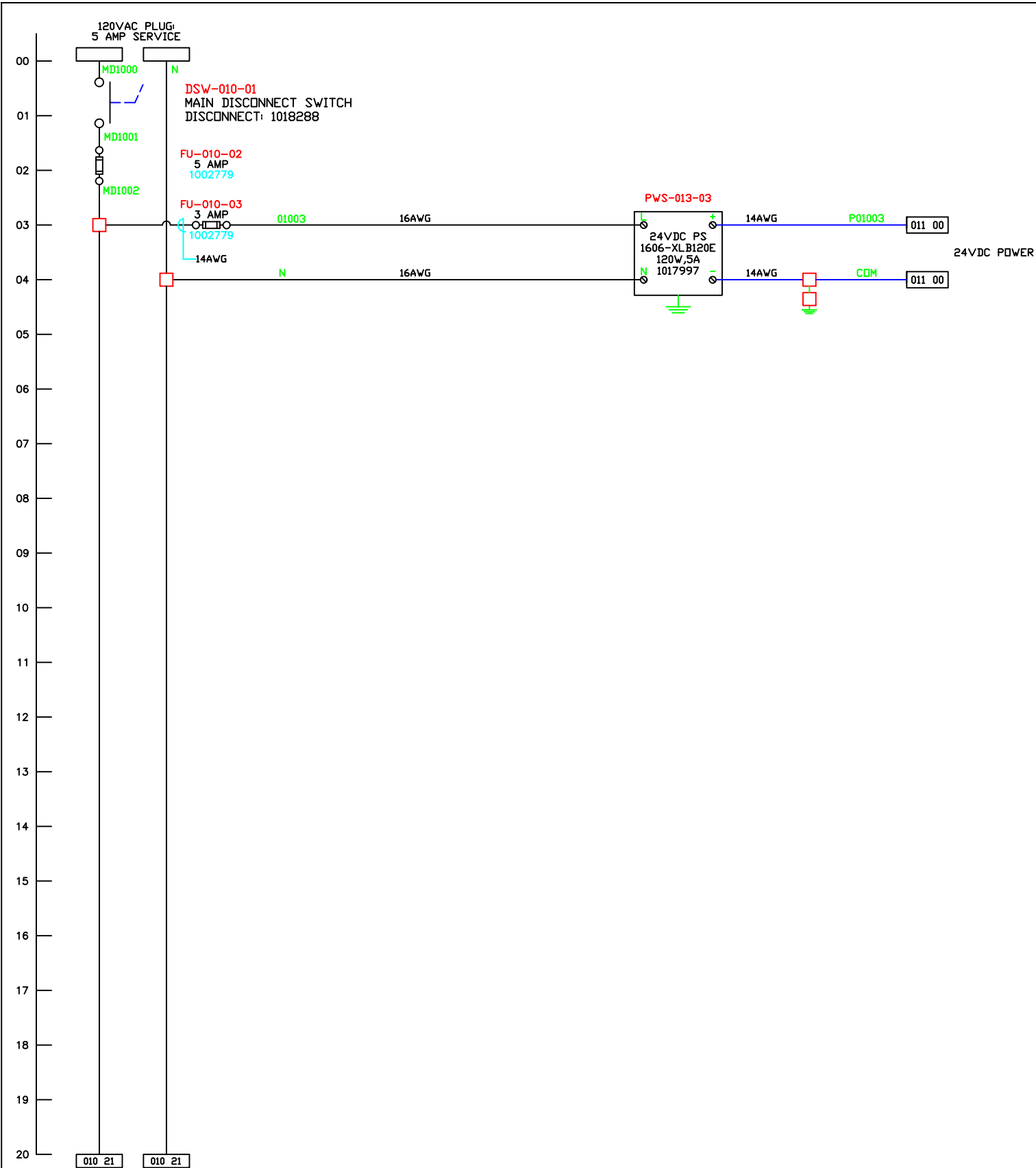
 Serv-I-Quip, Inc.

Beckman Coulter
China
RA-7EX
Accumulator

EPICOR: 023713-3-1

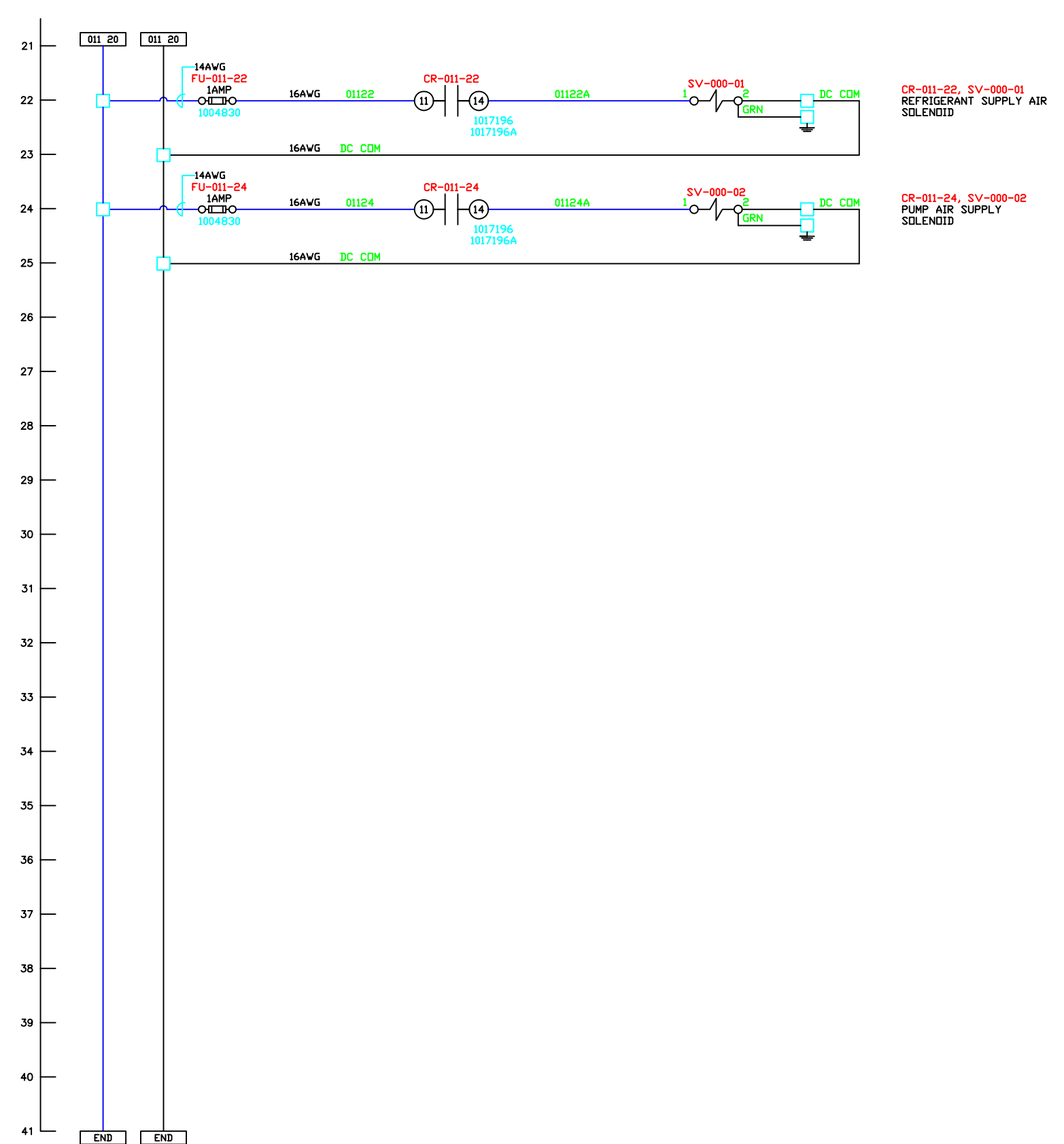
JOB# 023713-3-1	
DRAWN BY IP	DATE
APP'D BY	19 NOV 2023

MATERIAL		SCALE	
SIZE	DRAWING NO.	SHEET	
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120VAC POWER DISTRIBUTION

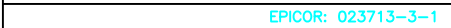
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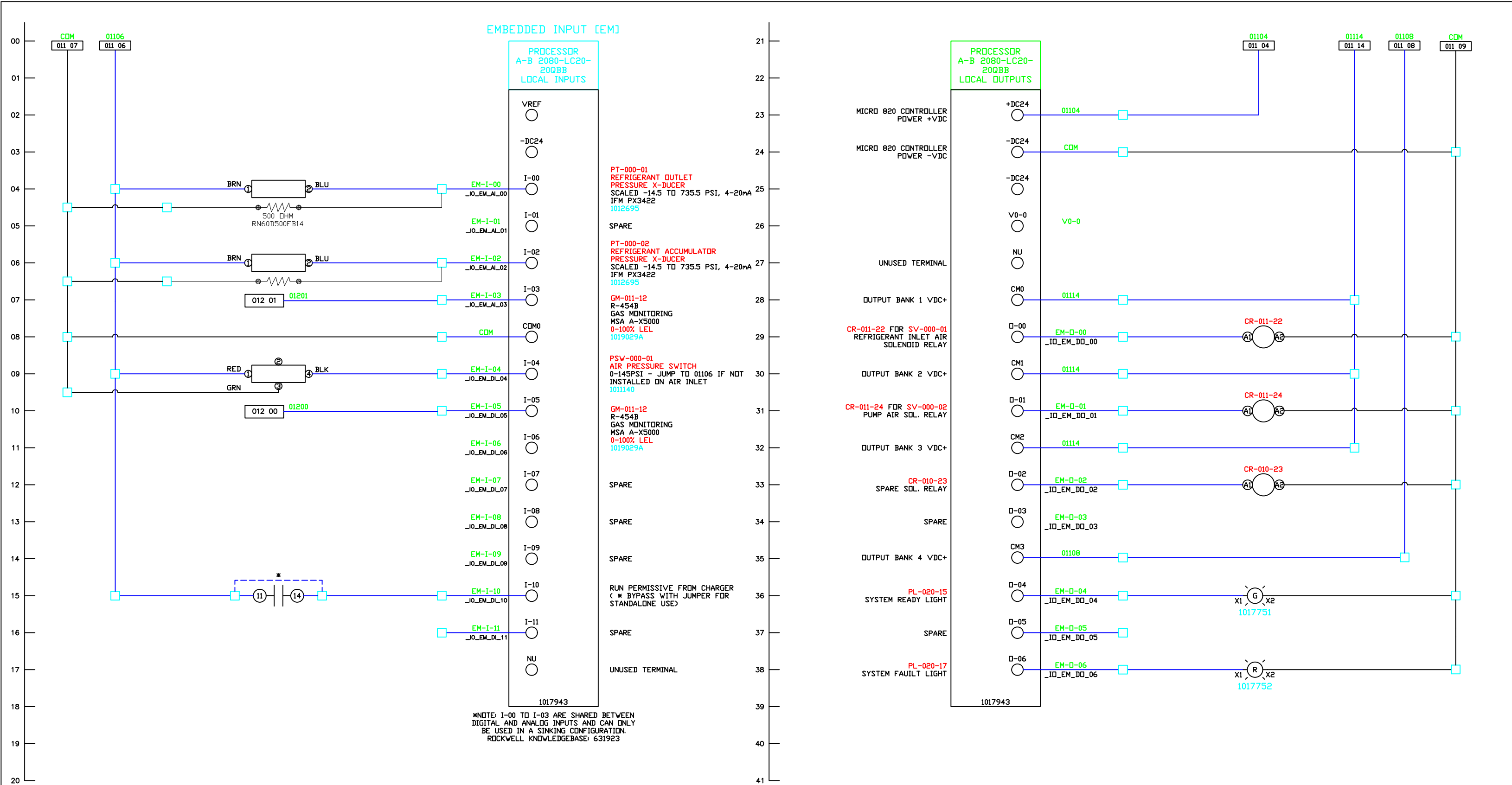
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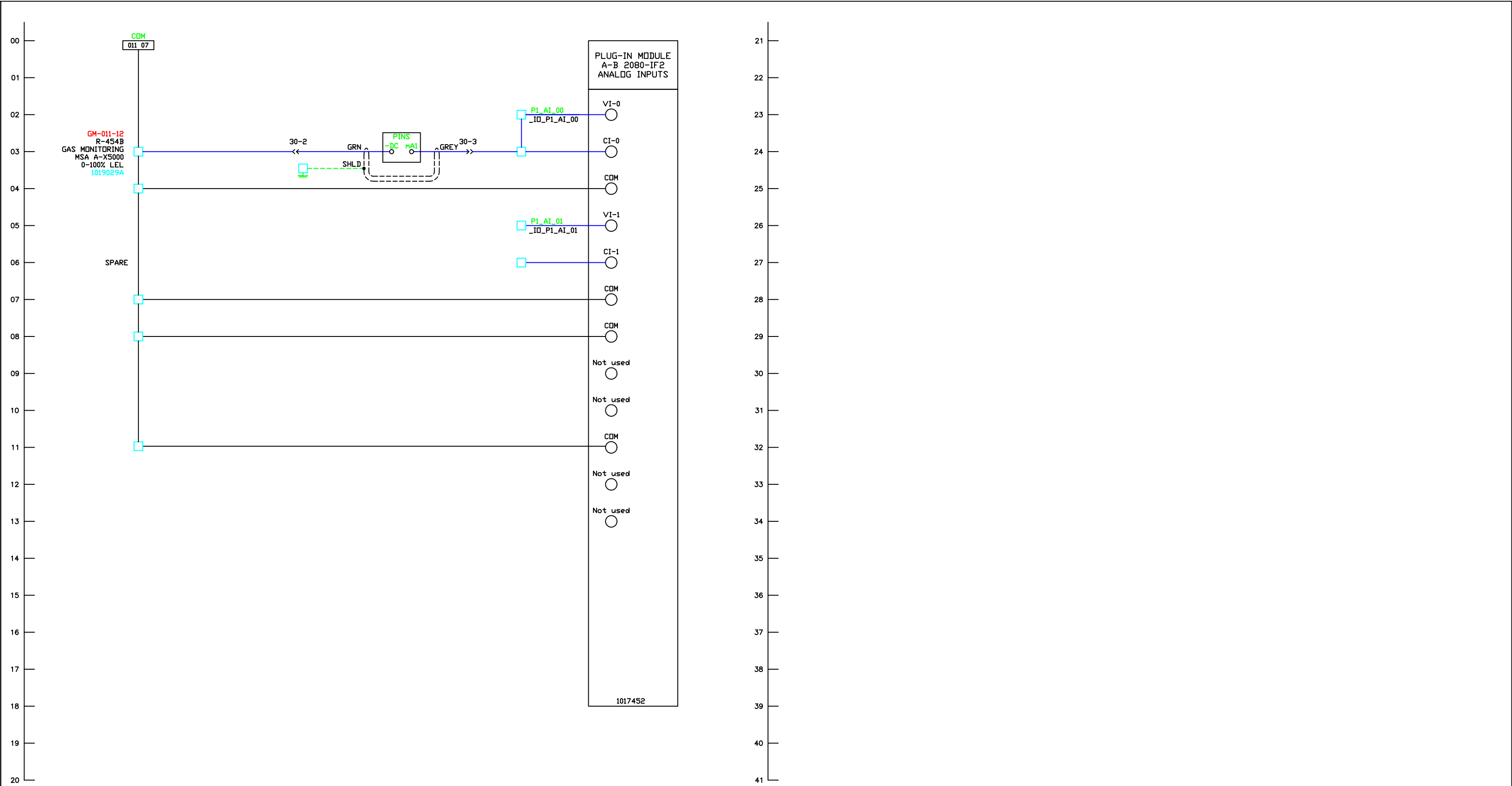
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24VDC POWER DISTRIBUTION



REV	DATE	DESCRIPTION	APP'D	MACHINE SERIAL NUMBER: 1021269			
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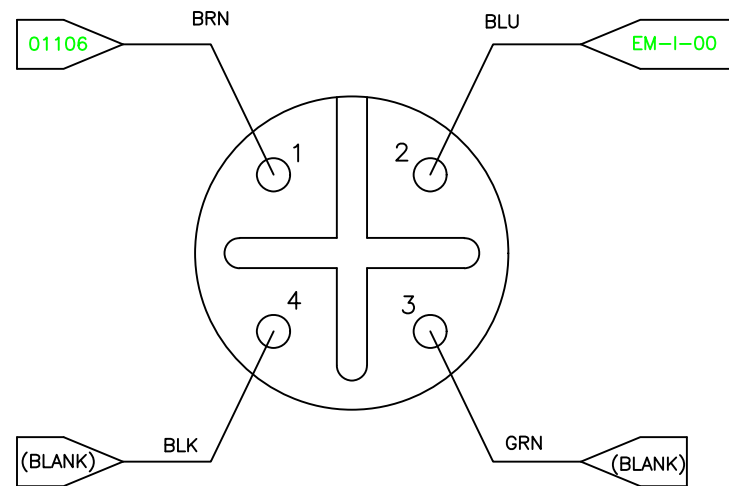


CONTROL DRAWING DIGITAL OUTPUTS

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REV	DATE	DESCRIPTION	APP'D	This drawing, based upon our testing and experience to date, is offered without charge as part of our service to customers. It is intended for use by persons having engineering skill at their own discretion and risk. We do not guarantee favorable results and we assume no liability in connection with its use. This information is not intended as a license to operate under, nor a recommendation to infringe, any patent of SERV-I-QUIP or others covering any material or use. JOB# 023713-3-1 DRAWN BY IP DATE 19 NOV 2025 APP'D BY	 Serv-I-Quip, Inc. Beckman Coulter China RA-7EX Accumulator EPICOR: 023713-3-1		
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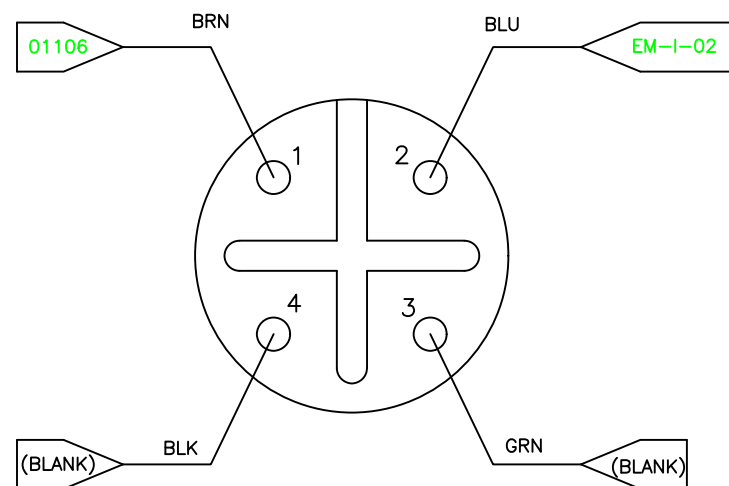
PLUG 21 PINOUT

PX-000-01 TRANSDUCER WIRING

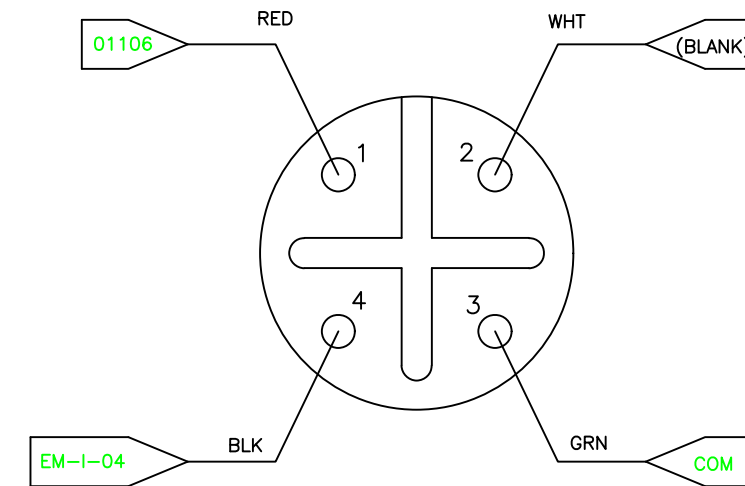


PLUG 22 PINOUT

PX-000-02 TRANSDUCER WIRING

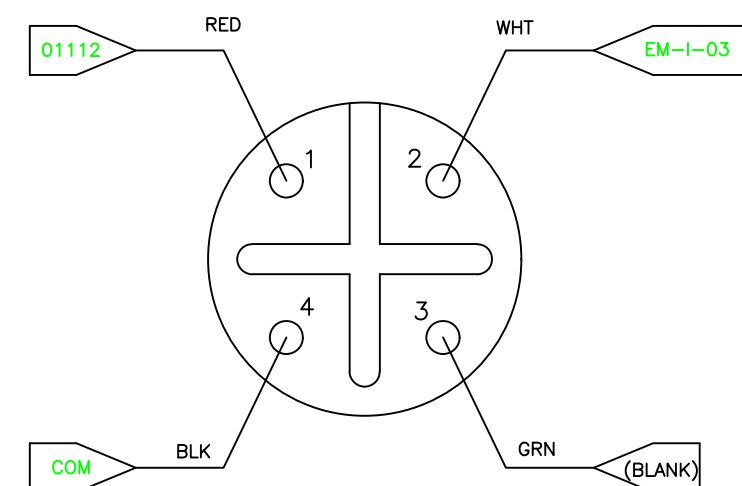


PLUG 23 PINOUT
PSW-000-03 TRANSDUCER WIRING



PLUG 24 PINOUT

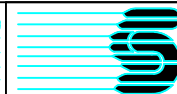
GM-011-12 GAS MONITOR WIRING



MISCELLANEOUS WIRING

REV	DATE	DESCRIPTION	APP'D							
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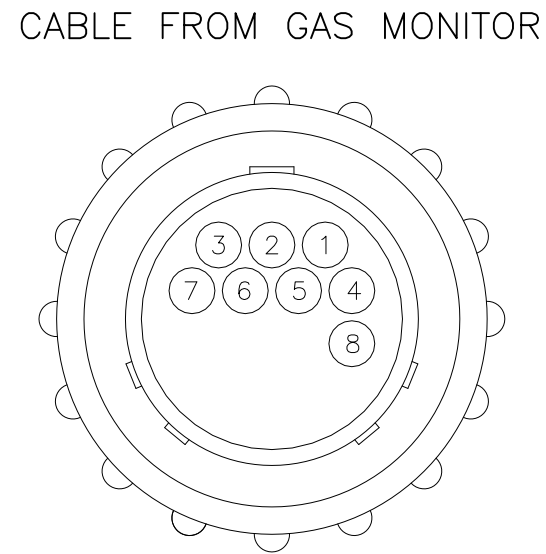
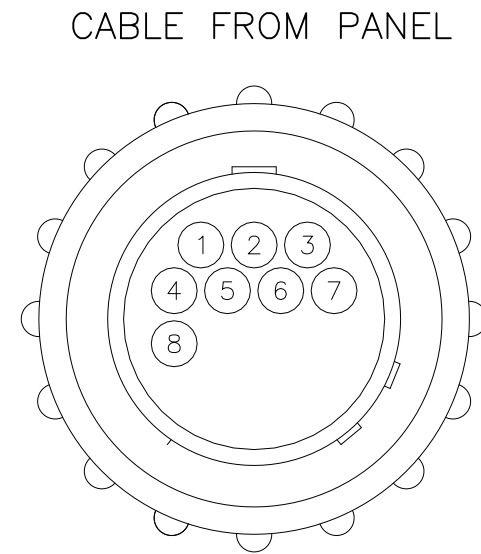
Serv-I-Quip, Inc.

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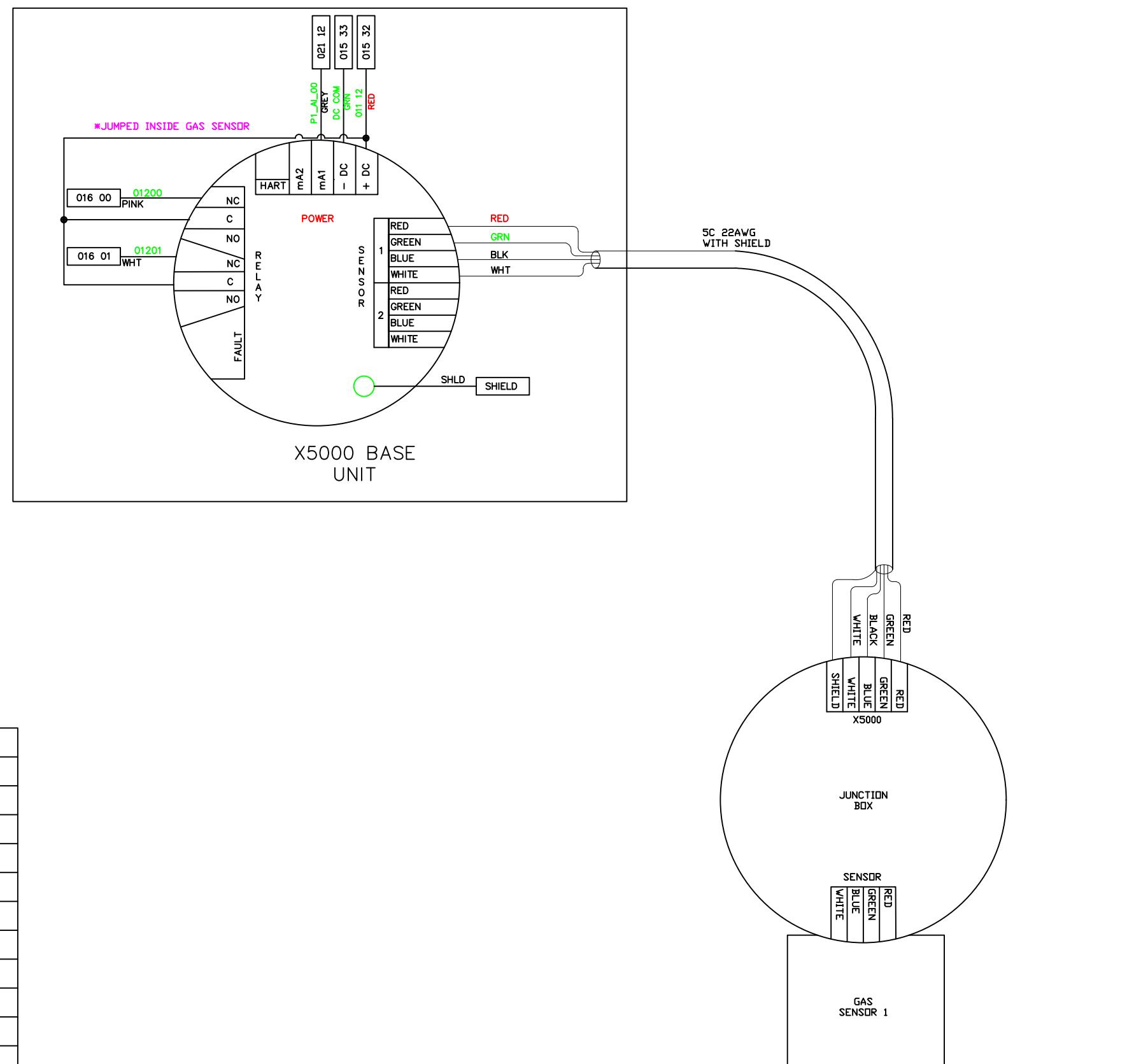
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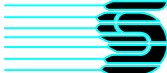
	MATERIAL	SCALE
25	SIZE	DRAWING NO.
		1021269
		SHEET
		R002

GM-011-12
GAS MONITOR
PLUG WIRING
PLUG 30



PIN #	DESCRIPTION	COLOR	WIRE #
1	24 VDC +	RED	01112
2	24 VDC -	GRN	DC COM
3	mA1 (ANALOG SENSOR 1)	GREY	P1_AI_00
4	SHIELD	SHLD	SHIELD
5	mA2 (ANALOG SENSOR 2)	BLUE	(BLANK)
6	RELAY LOW ALARM (WARNING)	PINK	01200
7	RELAY HIGH ALARM	WHT	01201
8	(BLANK)	(BLANK)	(BLANK)
9	(BLANK)	(BLANK)	(BLANK)
10	(BLANK)	(BLANK)	(BLANK)
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REV	DATE	DESCRIPTION	APP'D	PUMP HEAD SERIAL NUMBER 1021269							
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CERTIFICATIONS AND LABELS